In the claims:

Please amend the claims as follows:

Claims 1-19 (Withdrawn)

20. (Original) A method of making an anode can for an electrochemical cell, the method comprising:

(a) attaching a copper layer to a stainless steel layer to form a multi-layered sheet, wherein the ratio of the copper layer thickness to the stainless steel layer thickness is at least 0.10:1;

(b) punching a disk from the multi-layered sheet; and

(c) drawing the disk into a can, wherein the thickness of the drawn anode can is no more than 0.0050 inch.

21. (Original) The method of claim 20, wherein the method further comprises attaching a second copper layer to at least a portion of the drawn anode can to form a finished anode can.

22. (Original) The method of claim 21, wherein the thickness of the finished anode can is no more than 0.0050 inch.

23. (Original) The method of claim 22, wherein the ratio of the (a) the combined thickness of the first and second copper layers to (b) the thickness of the stainless steel layer is at least 0.10:1.

24. (Original) The method of claim 23, wherein the ratio of (a) the combined thickness of the first and second copper layers to (b) the thickness of the stainless steel layer is at least 0.15:1.

25. (Original) The method of claim 24, wherein the ratio of (a) the combined thickness of the first and second copper layers to (b) the thickness of the stainless steel layer is at least 0.20:1.

26. (Original) A method of making an anode can for an electrochemical cell, the method comprising:

(a) attaching a copper layer to a stainless steel layer to form a multi-layered sheet, wherein the thickness of the copper layer is at least 0.010 mm;

(b) punching a disk from the multi-layered sheet; and

(c) drawing the disk into a can, wherein the thickness of the drawn anode can is no more than 0.0050 inch.

27. (Original) The method of claim 26, wherein the thickness of the drawn anode can is no more than 0.0025 inch.

28. (Original) The method of claim 26, wherein the method further comprises attaching a second copper layer to at least a portion of the drawn anode can to form a finished anode can.

29. (Original) The method of claim 28, wherein the thickness of the finished anode can is no more than 0.0050 inch thick.

30. (Original) A method of making an anode can for an electrochemical cell, the method comprising:

(a) attaching a first copper layer to a stainless steel layer to form a multi-layered sheet;

(b) punching a disk from the multi-layered sheet;

(c) drawing the disk into a can; and

(d) attaching a second copper layer to at least a portion of the drawn anode can to form a finished anode can having a thickness of no more than 0.0050 inch, wherein the ratio of (a) the combined thickness of the first and second copper layers to (b) the thickness of the stainless steel layer is at least 0.10:1.